

Date: Wednesday, 4/4/2007 9:14:51 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 31630	
Estimate Number : 12789	
P.O. Number : <i>N/A</i>	Part Number : D35531
This Issue : 4/4/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3553 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 31400	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 4/11/2007 Qty: 20 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev.A New Issue 07-03-08 ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MNEO60S063	NEOPRENE SHEET 0.063
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Comment: Qty.: 0.1103 sf(s)/Unit Total : 2.2050 sf(s)  
 NEOPRENE SHEET 0.063

*B# M102109*

*SAD 07/05/28*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET  
 1-Cut as per Dwg D3553  
 Dwg Rev: *A*  
 Prog Rev: *A*

2-Deburr if necessary

*SAD 07/05/28 20*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*SAD 07/05/28 20*

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*2025.29 (20)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

*EP 07/05/28 (20)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes (No) DQA: D Date: 07/05/09  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 4/4/2007 9:14:51 AM

User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31630

Part Number: D35531

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



20

Comment: FINAL INSPECTION/W/O RELEASE

20 07/15/09

Job Completion



U 070529

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

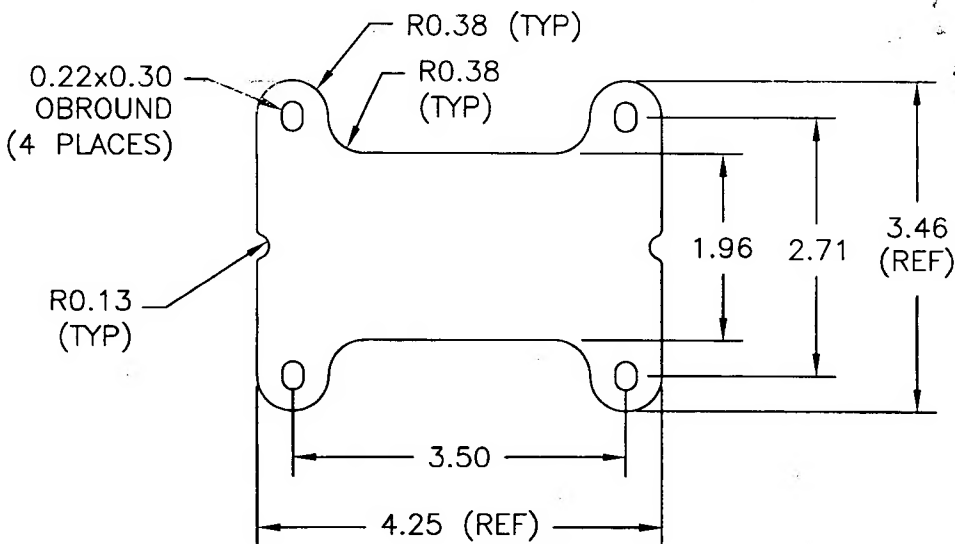
NOTE: Date & initial all entries

**DART**

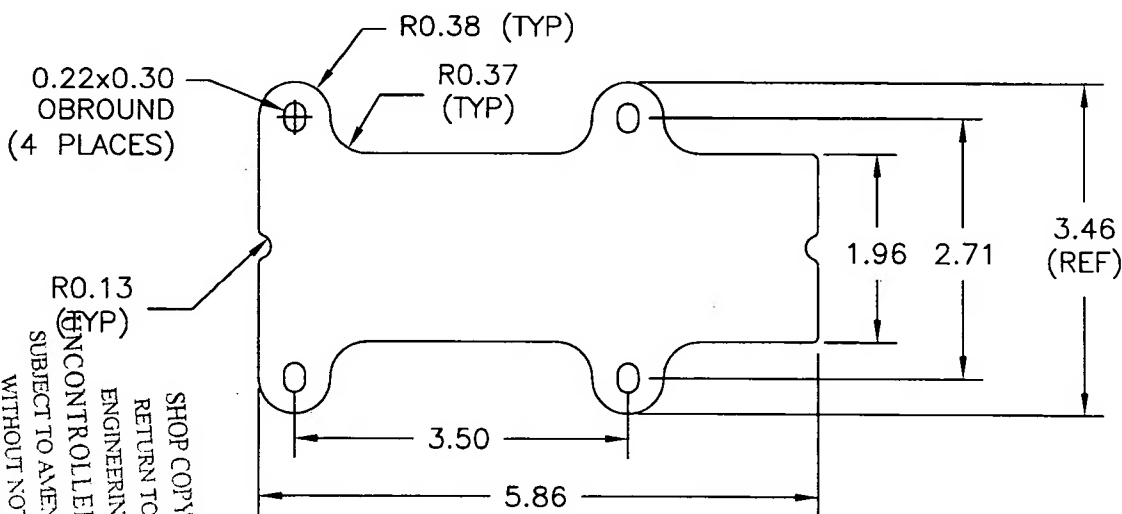
RELEASED

070223 -1

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE USA, INC.
CHECKED	PH	APPROVED	PH	PORT HADLOCK, WA
DATE	07.01.11	TITLE	GASKET	REV. A
				SHEET 1 OF 1
				SCALE
				1:2
A		07.01.11	NEW ISSUE	



**D3553-1 GASKET**



**D3553-3 GASKET**

**D3553-1/3 GASKET**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

SHOP COPY  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 21630

DART AEROSPACE LTD		Work Order: 31630
Description: GASKET		Part Number: D35531
Inspection Dwg: D3553 Rev: A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

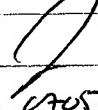


First Article



Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 0.22	+/- 0.030	0.24	✓		Vern	
B 0.30	+/- 0.030	0.32	✓		Vern	
C 3.50	+/- 0.030	3.50	✓		Vern	
D 4.25	+/- 0.030	4.24	✓		Vern	
E 1.96	+/- 0.030	1.97	✓		Vern	
F 2.71	+/- 0.030	2.70	✓		Vern	
G 3.46	+/- 0.030	3.46	✓		Vern	
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: SAD	Audited by: 	Prototype Approval:	N/A
Date: <del>07/05/28</del> 07/05/28	Date: 07/05/29	Date:	N/A
Rev	Date	Change	Revised by
		New Issue	KJ/RF
			Approved